



X-TYPE

DATE 08/04

XT308-03

SERVICE

## TECHNICAL BULLETIN

## Damage To Clutch Slave Cylinder During Installation – Revised Procedure

MODEL 2002 MY-ON  
X-TYPE

VIN

C00001-ON

**Issue:**

Clutch slave cylinders returned under warranty have been found to be damaged. Effective immediately, the new improved procedure outlined in this bulletin **must** be used for removal and installation of clutch slave cylinder.

**Action:**

To prevent damage to the clutch slave cylinder on removal and installation, a new improved process for removal and installation **must** be carried out. Follow the workshop procedure outlined below.

SLAVE CYLINDER REMOVAL

**⚠ Caution:** After carrying out step 1 in removal of the clutch slave cylinder, wrap the input shaft splines with suitable adhesive tape to protect the input shaft oil seal from damage.

1. Remove the clutch slave cylinder (see Global Technical Reference GTR Workshop Manual, section: 308-02, SRO 33.35.01).

SLAVE CYLINDER INSTALLATION

**⚠ Caution:** After carrying out step 1 in installation of the clutch slave cylinder, remove the adhesive tape and residue from the input shaft splines.

1. Install the clutch slave cylinder (see Global Technical Reference GTR Workshop Manual, section: 308-02, SRO 33.35.01).

**Note:** The allowable time for the SRO 33.35.01 will not be affected by the change in the workshop procedure.

**NOTE: THE INFORMATION IN TECHNICAL BULLETINS IS INTENDED FOR USE BY TRAINED, PROFESSIONAL TECHNICIANS WITH THE KNOWLEDGE, TOOLS, AND EQUIPMENT TO DO THE JOB PROPERLY AND SAFELY. IT INFORMS THESE TECHNICIANS OF CONDITIONS THAT MAY OCCUR ON SOME VEHICLES, OR PROVIDES INFORMATION THAT COULD ASSIST IN PROPER VEHICLE SERVICE. THE PROCEDURES SHOULD NOT BE PERFORMED BY "DO-IT-YOURSELFERS." DO NOT ASSUME THAT A CONDITION DESCRIBED AFFECTS YOUR CAR. CONTACT A JAGUAR RETAILER TO DETERMINE WHETHER THE BULLETIN APPLIES TO YOUR VEHICLE.**